



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-616-013
Job Sheet 174898



001912

Part No: D350-616-013

Job Qty: 1 ea

Part Name: Deck Plate & Tie Down



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/23/18

Job Tracking No:

Due Date: 4/18/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV H IPP A 07.05.22 coss issue EC IPP Rev:B 08-12-10 rev.E as per dwg DD verified by:ec IPP
REV:C 13.05.21 AS PER DWG REV.G DD VERF:JLM IPP REV:D 16.04.19 NOW @ CHG004 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	4/18/18	4/18/18	0.00	0.00	Start Up Stores/Pkg-2		<i>MAR 23 2018</i>
110	Packaging	1 pcs	4/18/18	4/18/18	0.00	0.00	Packaging1-3		<i>APR 02 2018</i>
120	QC	1 pcs	4/18/18	4/18/18	0.00	0.00	QC4		<i>M.H.</i>
125	DC	1 pcs	4/18/18	4/18/18	0.00	0.00	DC		<i>M.A.</i>
130	Packaging	1 pcs	4/18/18	4/18/18	0.00	0.00	Packaging3-1		<i>F9029</i>
140	QC21-FG	1 Ea	4/18/18	4/18/18	0.00	0.00	QC21		<i>APR 04 2018</i>

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2360	Litter Tie Down Bracket	1 Ea (1 ea)	90-Start up Operation	<i>5039528</i>
D3179-041	Litter Tie Down (Non-Locking)	1 Ea (1 ea)	90-Start up Operation	<i>5038700</i>
D350-616-015	Deck Plate	1 Ea (1 ea)	130-Packaging	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2360 <i>5039528</i>	1	2	0
	D3179-041 <i>5038700</i>	1	2	0
130-Packaging	D350-616-015 <i>5057361</i>	1	0	0

Part Specifications

Specifications could not be found



Container No: S057362



Part: D350-616-013

Job No: 174898

Serial No/Batch: S057362

Revision:

Inspector:

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Date: 04/02/18

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								